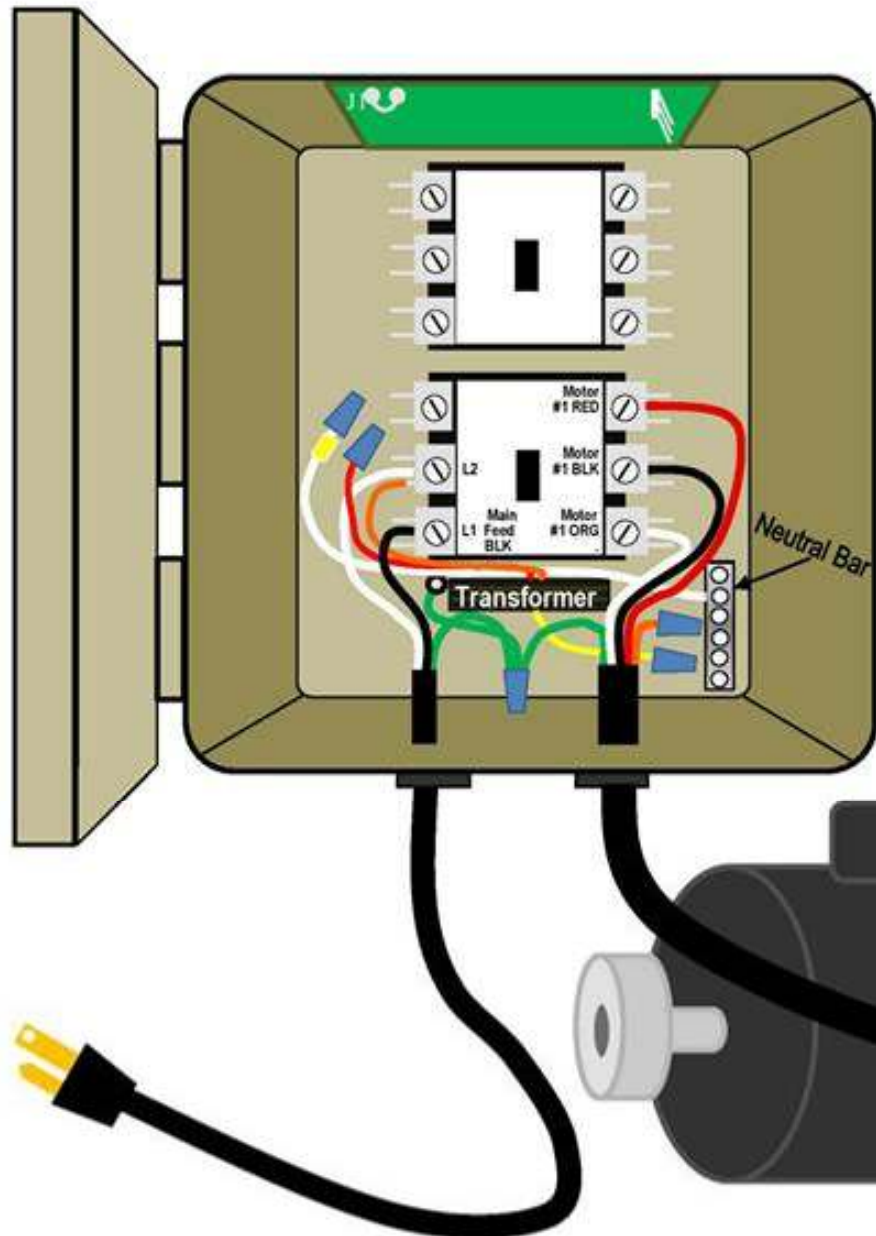
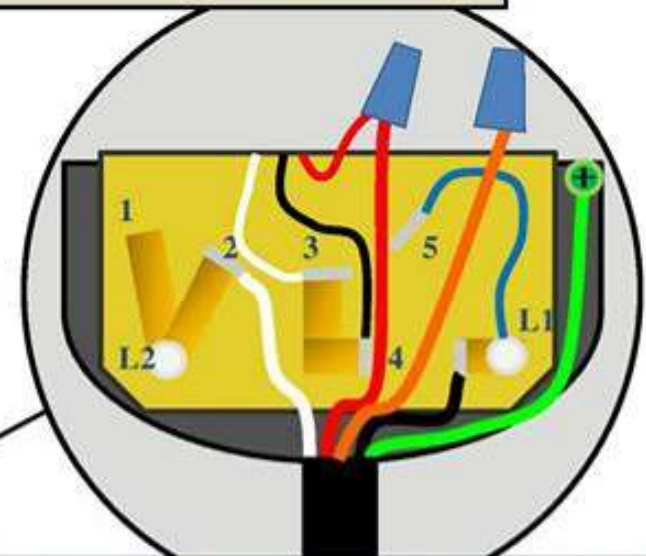


Wiring AMS/AO Smith/Regal Beloit/Century Motor to GEM Remote GRI/GRII at 230 Volts



- | | | | |
|--------------|--------------|-------------|------|
| Motor Red | → "#1 RED" | Power Black | → L1 |
| Motor Black | → "#1 BLK" | Power White | → L2 |
| Motor White | → "#1 ORG" | | |
| Motor Orange | → Capped Off | | |
- Disconnect GEM White (coming from the neutral bar) from L2 and Cap Off
 - Rewire Transformer:
 - Place Orange (coming from transformer) on L2 with Power White
 - Cap Off Red (coming from transformer)
 - Disconnect Yellow (coming from transformer) from the Neutral Bar and Cap Off
 - Wire nut Motor Green, Power Green, and GEM Green



- | | | | | | |
|-------------|-------------|-------------|-----------|------------|-----|
| Motor White | → 3 | Motor Black | → 4 | Motor Blue | → 5 |
| GEM Black | → L1 | GEM White | → L2 | | |
| GEM Red | → Motor Red | GEM Orange | → Cap Off | | |