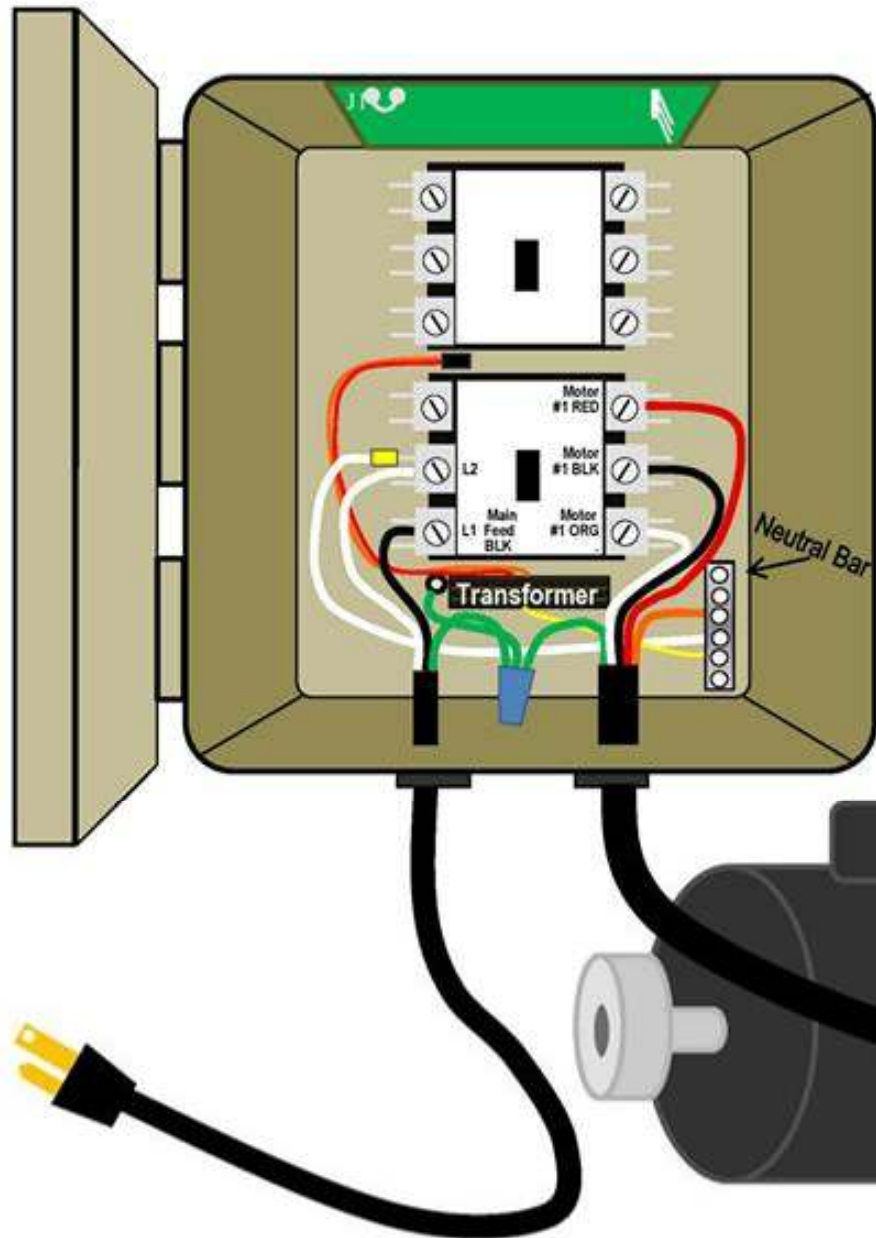
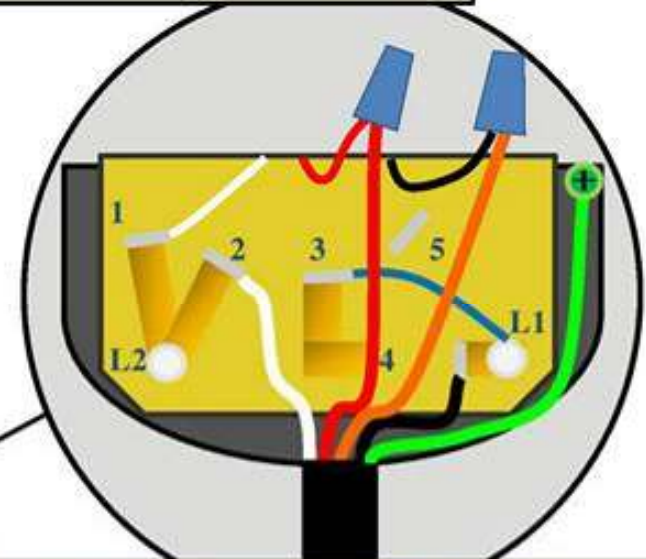


Wiring AMS/AO Smith/Regal Beloit/Century Motor to GEM Remote GRI/GRII at 115 Volts



- | | |
|-----------------------------------|-------------------------|
| Motor Red → "#1 RED" | Power Black → L1 |
| Motor Black → "#1 BLK" | Power White → L2 |
| Motor White → "#1 ORG" | |
| Motor Orange → Neutral Bar | |
- Connect GEM **White** (from the *neutral bar*) to L2 along with Power **White**
 - Transformer wires:
 - **Orange** and **Red** (coming from transformer) are Capped Off
 - **Yellow** (coming from transformer) is on the Neutral Bar
 - Wire nut Motor **Green**, Power **Green**, and GEM **Green**



- | | |
|-----------------------------------|--|
| Motor White → 1 | Motor Blue → 3 |
| GEM Black → L1 | GEM White → L2 |
| GEM Red → Motor Red | GEM Orange → Motor Black |